

HYDRAULIC DIRECTIONAL CONTROL VALVES



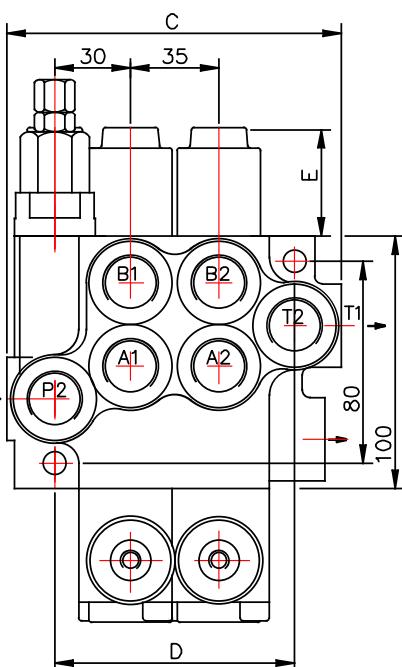
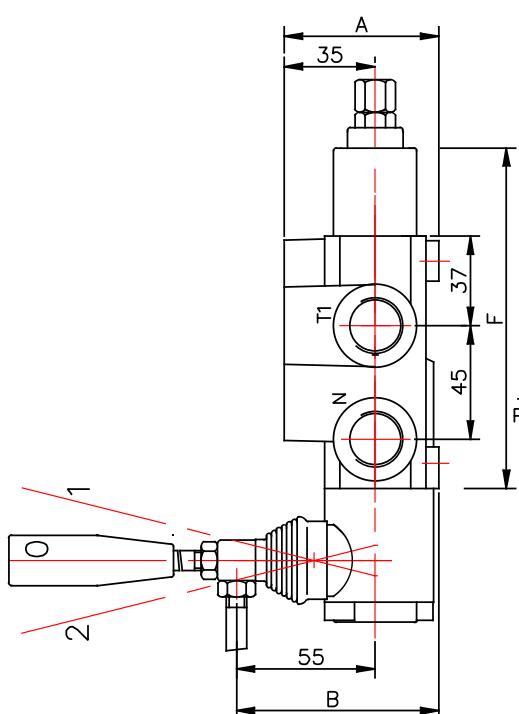
Description

For starting, controlling and stopping the working fluid between the generator of pressured flow, the consumers and the Tank.

Specifications

1. Valve monoblock	
2. Mounting	2 bolts M8
3. Pressure connections	internal thread
4. Ambient temperature	-40C...+60C
5. Pressure medium	mineral oil based hydraulic oil
6. Viskosity	12...800 mm ² /s permissible range 20...100mm ² /s recommended range
7. Fluid temperature	-15C...+80C
8. Filtration	Oil contamination 10 to NAS1638
9. Max. operating pressure	P = 250 bar T = 50 bar A, B = 300 bar 7 cm ³ /min at 100 bar
10. Internal (46 mm ² /s) Leakage (A, B - T)	7 cm ³ /min at 100 bar
11. Nominal flow	40l/min (see "operating" diagram)
12. Spool stroke	±6 mm
13. Actuating force	< 200N in spool axis direction

Left hand configuration



Right hand configuration

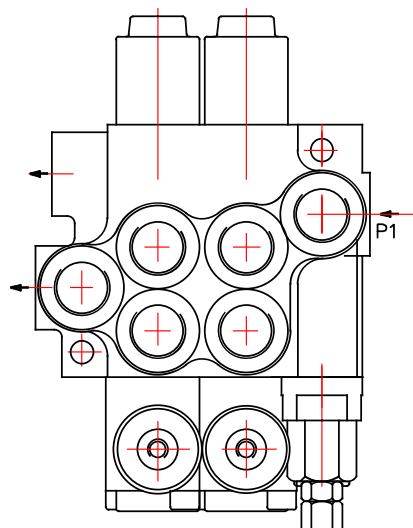


Table 1

	A	B	C	D	P1	P2	T1	T2
P40	60	80	85	60	+	-	+	-
02P40	60	80	129	97	+	+	+	+
03P40	60	80	164	132	+	+	+	+
04P40	60	80	199	167	+	+	+	+
05P40	60	80	234	202	+	+	+	+
06P40	60	80	269	237	+	+	+	+
07P40	60	80	304	272	+	+	+	+
2P40	60	80	129	97	+	+	+	+
3P40	60	80	164	132	+	+	+	+
4P40	60	80	199	167	+	+	+	+

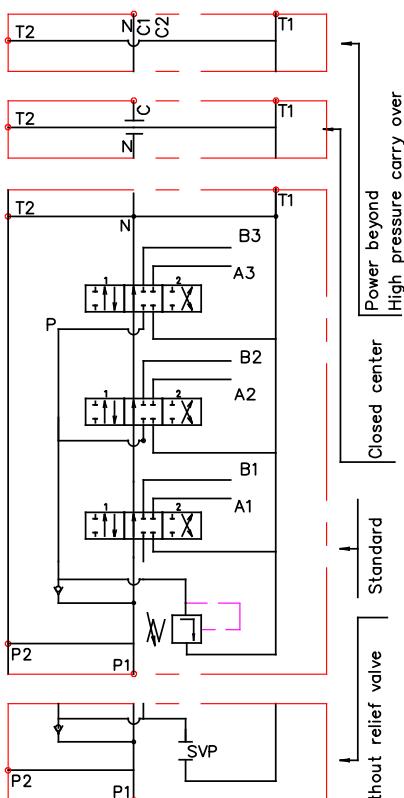
Table 2

spool control	E	F
1; 4; 5; 6; 7; 8; 9; 10; 11;	40	193
2; 3;	72	225
16	+	+

0 2 P40R 1 A 1 A 1 G KZ1 T H E C2 11

block with common check valve
number of spools
directional control valve type ...
inlet high pressure – right
relief valve; – standard setting 175 bar;
(svp) relief valve blanking plug;
(4) Spring for 160 to 315 bar; standard setting 220 bar;
way of distribution/parallel or .../
first spool distribution type
spool control/detend and ets./
second spool distribution type
spool control/detend and estr./
ports /treads/
general operation feature
with "tetlon"
operation feature /pneumatic, .../
with electric switch
high pressure carry over
connection ports in use

03P40 1A1A1A1



SP40 2A1A1A1

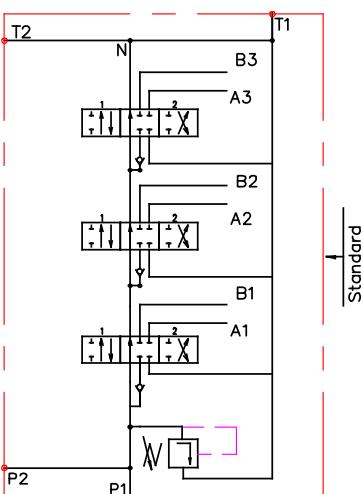


Table 3	
code	Number of spools
	1
02, 2	2
03, 3	3
ets.	

Table 5	
code	spool type
A	
B	
C	
D	
E	
F	
G	
H	
M	
N	
O	
P	
Q	
R	
S	
T	
* K	

* only for left hand configuration

** L

** only for right hand configuration

Table 4	
code	way of distribution
1	parallel
2	tandem(series parallel)

ets.

Table 6

code	spool control
1	1 0 2
2	1 0 2
3	1 0 2
4	0 2
5	1 0
6	1 0 2
7	1 0 2
8	1 0 2
9	1 0
10	0 2
11	1 0 2

*	3 1 0 2
*	3 1 0 2

* only for left hand configuration

** 12	1 0 2 3
** 13	1 0 2 3

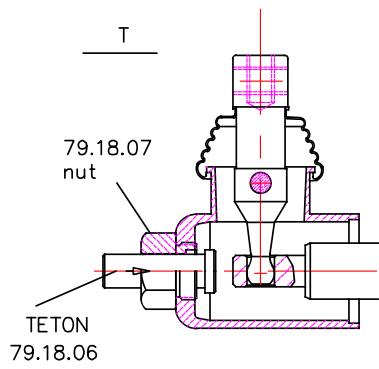
** only for right hand configuration

Table 7

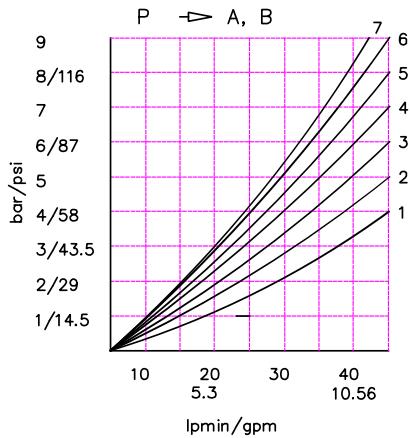
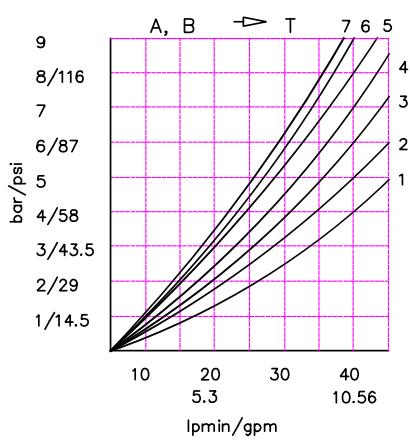
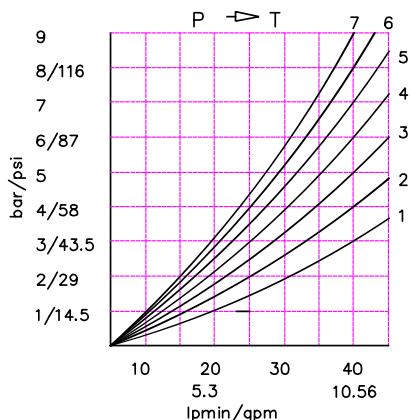
code	incorporated microswitch	mikroswitch type	
E		Omron-V 165 I C5	

Table 8

code	operation feature
P	on-off pneumatic control; 5–10 bar ; ports NPTF 1/8–27
H	on-off hydraulic control ; pn = 5 – 20 bar ; ports G1/4



P40 directional control valve



P40

code ports (treads)

	P	A ; B	T	N
M	M22x1.5	M18x1.5	M22x1.5	M22x1.5
G	G1/2	G3/8	G1/2	G1/2
G1/2	G1/2	G1/2 on request	G1/2	G1/2
S	7/8-14UNF	3/4-16UNF	7/8-14UNF	7/8-14UNF

Table 9

kind of hand control

code	feature	code	feature	code	feature
KZ		KY		KI	
KZ1		KY1		KI1	
KZO		KYO		KIO	
KZ01		KY01		KI01	
—	without hand control				

Table 10

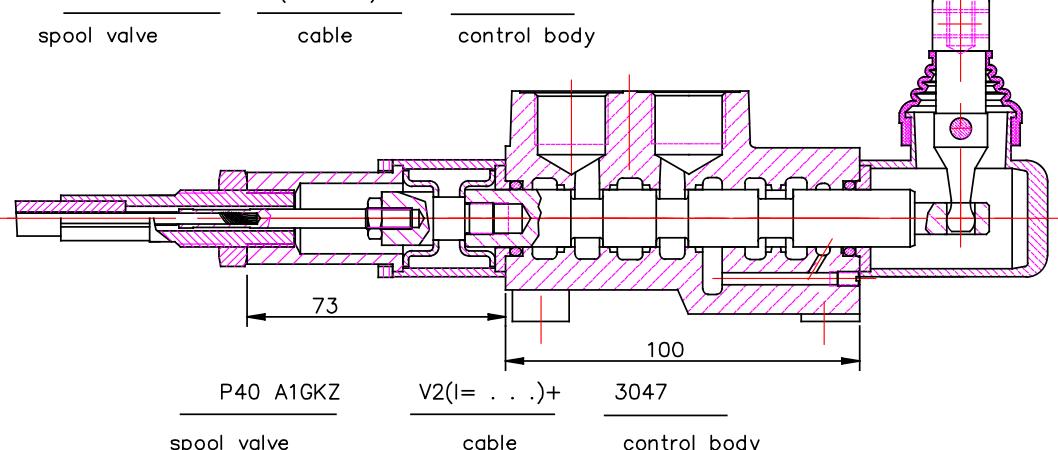
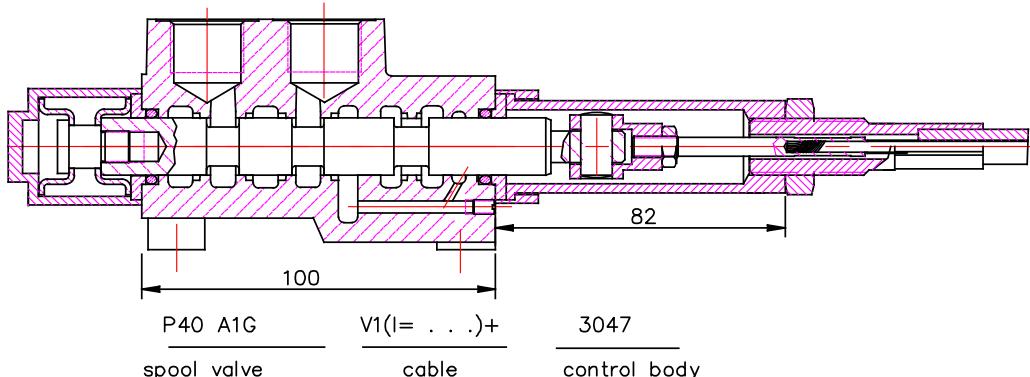
code	
C	
C1	
C2	
—	
X	

Table 11

code	used connection ports
11	P1 ; T1
12	P1 ; T2
21	P2 ; T1
22	P2 ; T2

Table 12

REMOTE CONTROLS

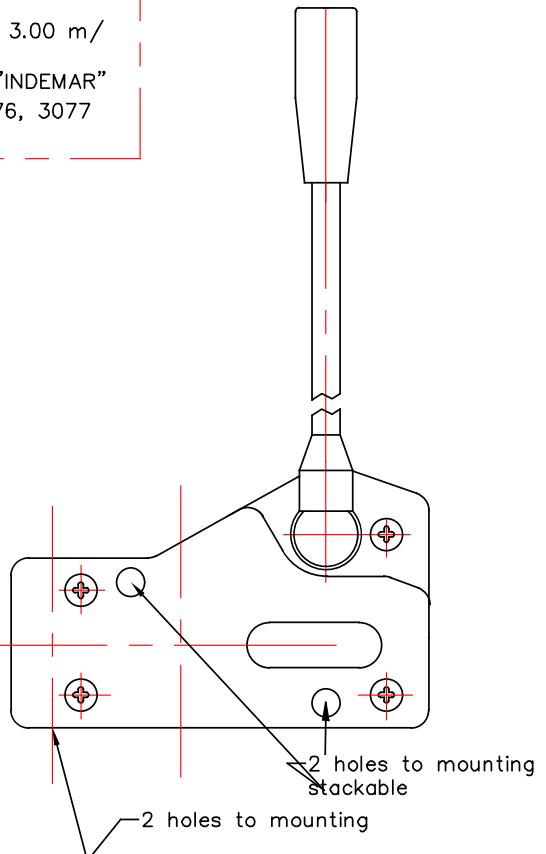


Cable "INDEMAR" Cod. IT 3056 /l=1.00; 1.50; 2.00; 2.50; 3.00 m/
+control body "INDEMAR"
code 3047, 3076, 3077

Technical specifications			
	3047	3076	3077
Stroke	13+13 mm	13+13 mm	13+13 mm
Max. load	45 kg	45 kg	45 kg
Level ratio	10:1	10:1	10:1
Lock in neutral	No	No	Yes
Antireverse lock	No	Yes	No
Body colour	Black	Black	Black
Cables type	Heavy Duty	Heavy Duty	Heavy Duty
Operating temperature	-40/+80C	-40/+80C	-40/+80C

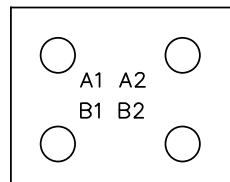
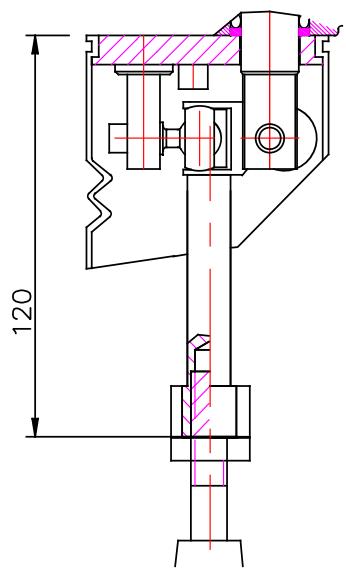
High solidity controls for easy mounting on every type of distributor. They can be mounted stand alone or packed together.

They use push-pull heavy duty cables that provide a positive smooth operating lever and are manufactured in a three different models to meet different needs of Clients.

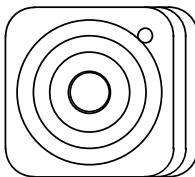


JOYSTICK "+"

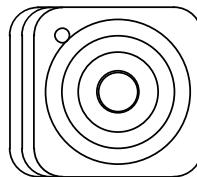
This control gives the possibility to operate, at the same time two spools with a "+" movement.



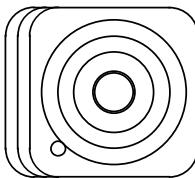
standard version 1



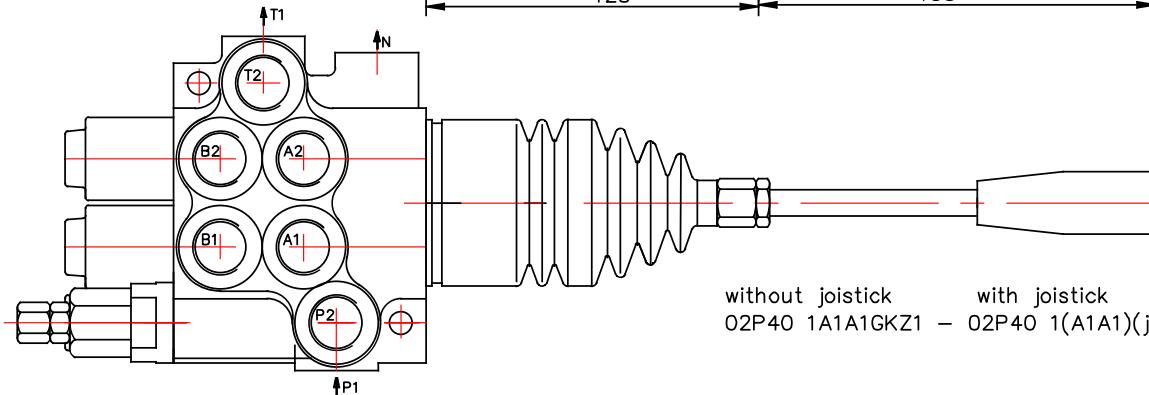
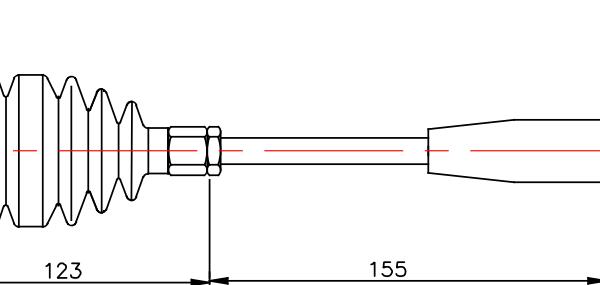
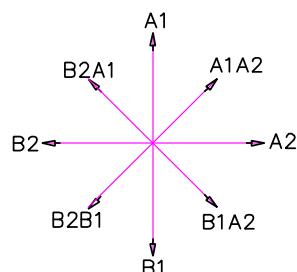
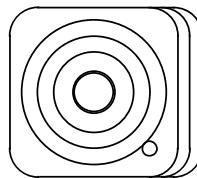
standard version 2



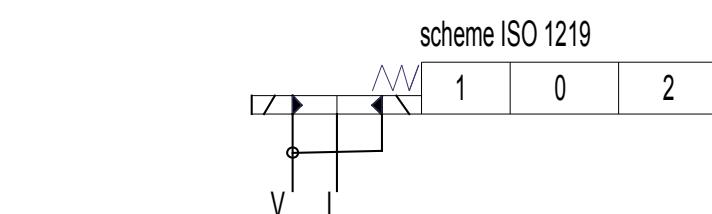
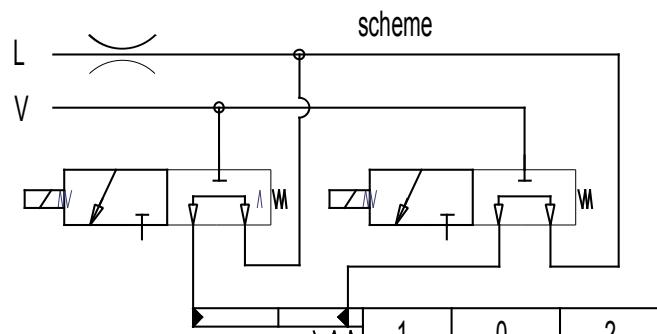
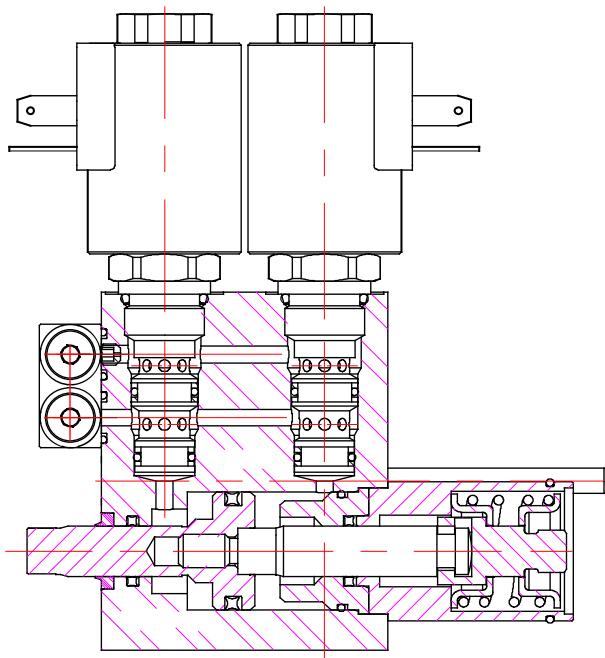
standard version 3



standard version 4



ED3 – electro-hydraulic control ON-OFF



Operating pressure

min 10 bar(145 psi)

Max operating pressure in L (T line)

max 50 bar(725 psi)

25 bar(360 psi)

Solenoid operating features

±10%

Nominal voltage tolerance

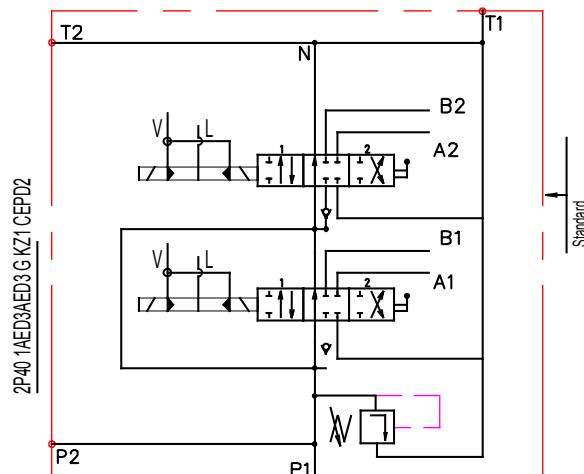
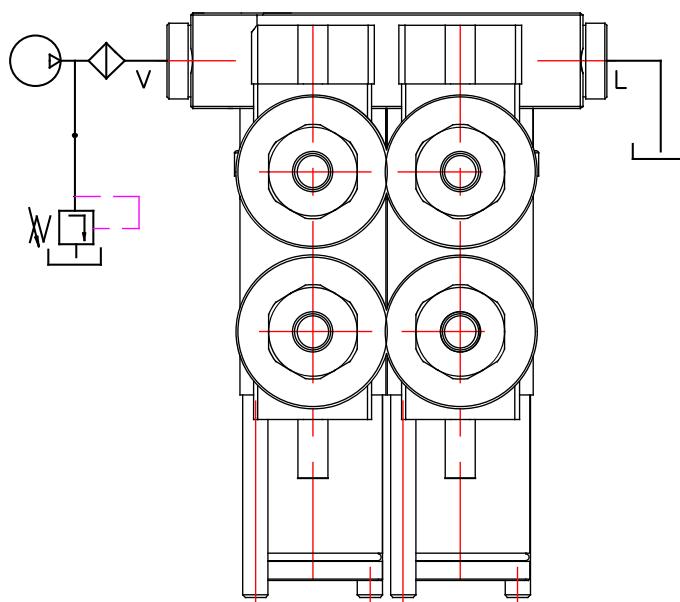
24W

Power rating

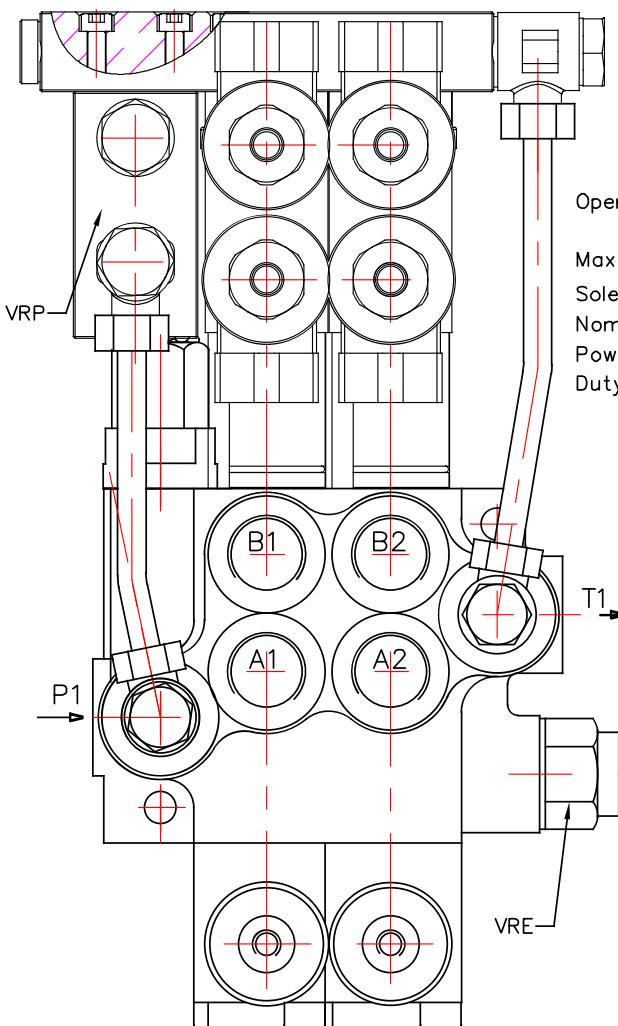
100 %

Duty cycle

Collector kit for external pilot and drain – CEE... (1,2,3 ...)



ED3 – electro-hydraulic control ON-OFF



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min 10 bar(145 psi)
max 50 bar(725 psi)

Max operating pressure in L (T line)

25 bar(360 psi)

Solenoid operating features

Nominal voltage tolerance

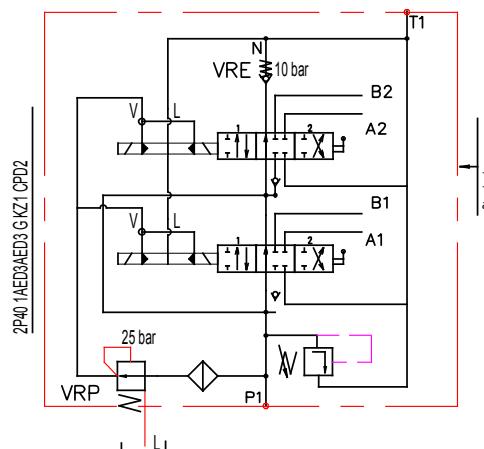
$\pm 10\%$

Power rating

24W

Duty cycle

100 %



Collector kit

Ordering codes BSP threads

- CED1 Kit for 1 section
- CED2 Kit for 2 section
- CED3 Kit for 3 section
- CED4 Kit for 4 section
-

Ordering example

2P40–VRP– 1A1ED3A1ED3 G KZ1–CED2–VRE–12VDC

Back pressure valve VRE-P40

